



Fitting Instructions to suit Holden Commodore VB-VK  
Fitted with a 5 litre E.F.I upgrade.

Part No. **PH 5600 & PH 5700**

**Note for ease of fitment, these headers have been specially designed to be installed from underneath.**

- \* 1 PLACE STEERING COLUMN IN LOCK POSITION AND REMOVE KEY.
- \* 2 REMOVE BATTERY TERMINAL CLAMP & OR USE ANTI ZAPPER.
- \* 3 REMOVE SPARK PLUGS & LEADS AND STANDARD MANIFOLDS.
- \* 4 REMOVE STANDARD MANIFOLDS.
- \* 5 PLACE GASKETS ONTO CYLINDER HEAD AND HANG FROM THE TWO END BOLTS.

#### **RH SIDE**

- \* 1 UNBOLT KNUCKLE FROM THE STEERING SHAFT AND POSITION ONTO THE TOP OF THE CHASSIS RAIL.
- \* 2 UNBOLT STEERING RACK FROM CROSS MEMBER MOUNTS.
- \* 3 USING A SPANNER ON THE SHAFT OF THE RACK , WIND THE RACK CLOCKWISE TO THE DRIVERS SIDE.
- \* 4 SLOT RH HEADER INTO ENGINE BAY AND HANG LOOSE ON THE BOLTS THAT ARE ALREADY IN PLACE.
- \* 5 REPLACE RACK AND RE ATTACH THE STEERING SHAFT.
- \* 6 REPLACE REMAINING BOLTS AND TIGHTEN.

#### **LH SIDE**

- \* 1 REMOVE STARTER MOTOR & DUST COVER.
- \* 2 SLOT HEADER INTO ENGINE BAY & HOLD UP & OUT OF THE WAY.
- \* 3 SLIDE STARTER UP & BACK INTO PLACE.
- \* 4 REPLACE DUST COVER & SCREW UP TIGHT.
- \* 5 BOLT UP STARTER TIGHT.
- \* 6 HANG HEADER ONTO THE TWO BOLTS ALREADY IN PLACE
- \* 7 REPLACE REMAINING BOLTS AND TIGHTEN.